

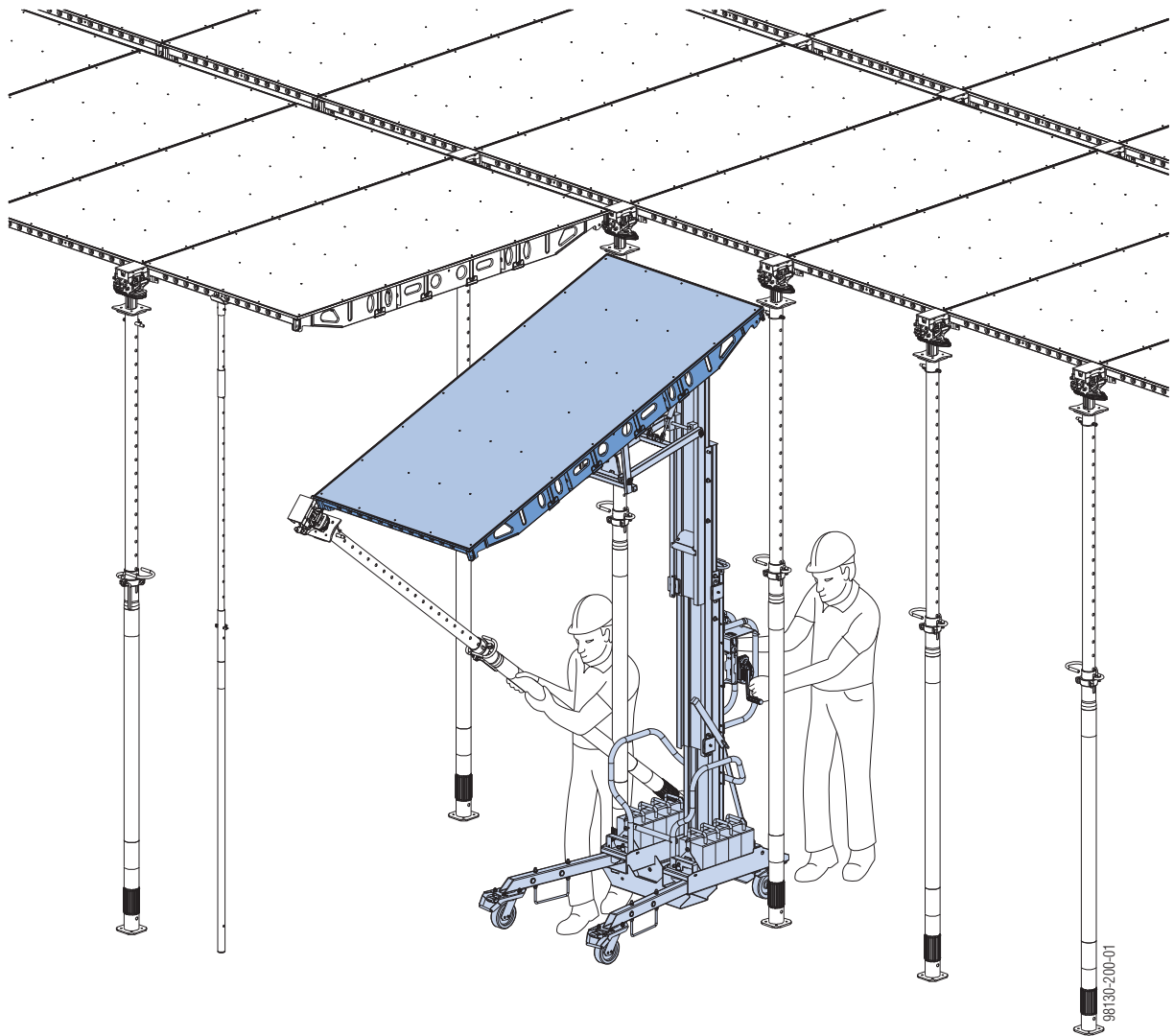
The Formwork Experts.

# Alternative methods of assembly

Panel floor formwork Dokadek 30 with drop head

## User Information

Instructions for assembly and use (Method statement)



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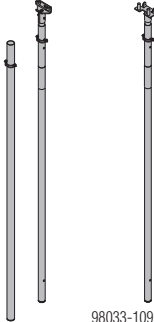
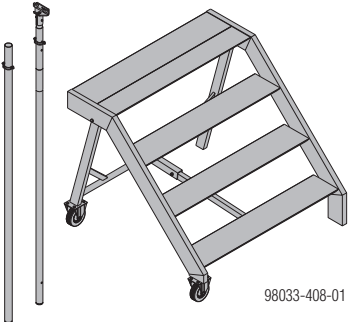
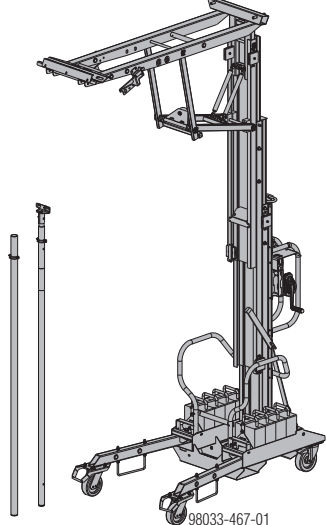
## 21 Component overview

## Method statement overview



### NOTICE

- This document is valid only in combination with the basic document(s): 'Panel floor formwork Dokadek 30 with drop head' User Information booklet.
- When using Dokadek 30 with drop head at structure edges, follow the directions in the 'Structure edge' User Information booklet.

Height of floor-slab		
from 2.10 m to approx. 4.00 m	from 2.10 m to approx. 4.20 m	from 2.70 m to approx. 4.50 m
with assembling tool <sup>2)</sup> and suspension tool <sup>3)</sup> working from the ground	with assembling tool <sup>2)</sup> working from Platform stairway 0.97m <sup>1)</sup>	with DekLift 4.50m and assembling tool <sup>2)</sup> working from the ground
 98033-109	 98033-408-01	 98033-467-01

<sup>1)</sup> 2 platform stairways are needed for hooking the panels into place.

<sup>2)</sup> From room heights of 3.80 m upward, the assembling tool extension 2.00m is also needed.

<sup>3)</sup> Head part painted yellow.

# Operating with assembling tool and suspension tool from ground level

The Dokadek suspension tool is for lifting and engaging Dokadek panels.

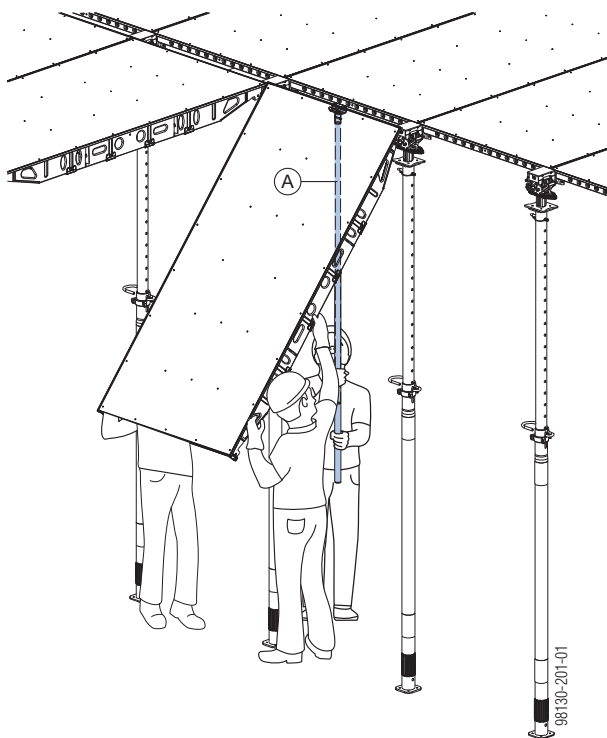
## Note:

The Dokadek suspension tool is not a substitute for the Dokadek assembling tool B.

## Features:

- Usable from floor level at floor-to-ceiling heights up to 4.00 m (with platform stairway, up to 4.20 m).
- Panels beside the wall can be pre-lifted in preparation for propping. The Dokadek assembling tool B is the only permissible tool for use when propping the panels.
- Installation of the Doka floor props with Dokadek heads (support head) can be assisted with the suspension tool.

## Practical example

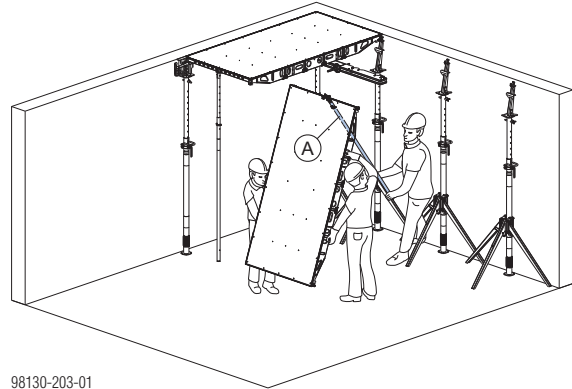


**A** Dokadek suspension tool

The person with the suspension tool uses it to guide the panel and to take some of the weight.

## Closing the formwork

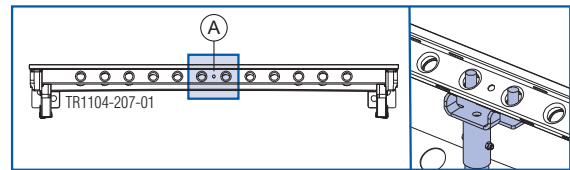
- Adjust the Dokadek suspension tool to the required length (= approx. floor-to-ceiling height minus 1.00 m).
- Persons 1 and 2: Lift the panel off the floor.



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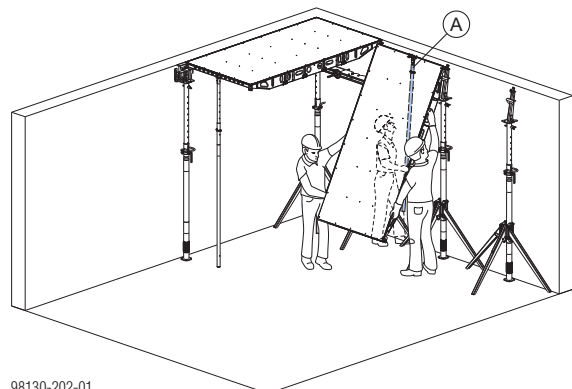
**A** Dokadek suspension tool

- Person 3: Engages the panel at the midway point with the Dokadek suspension tool.



**A** Position of Dokadek suspension tool

- Persons 1, 2 and 3: Hook the panel into the heads.



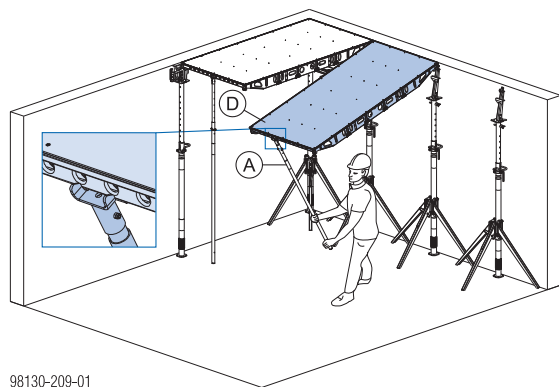
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**A** Dokadek suspension tool



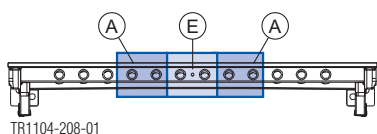
Make sure that the panel is correctly fitted onto the pin of the head.

- Person 1: Position the suspension tool off-centre in the outside cross profile of the panel and lift up the end for propping.



**A** Dokadek suspension tool

**D** Dokadek panel



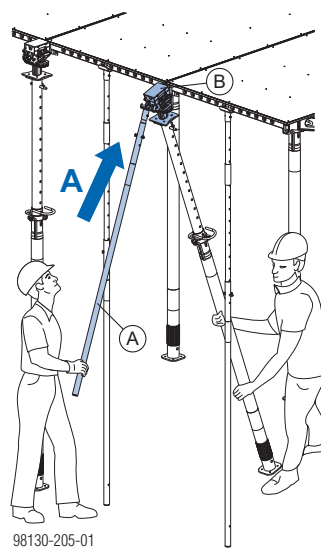
**A** Position of Dokadek suspension tool

**E** Position of Dokadek assembling tool B

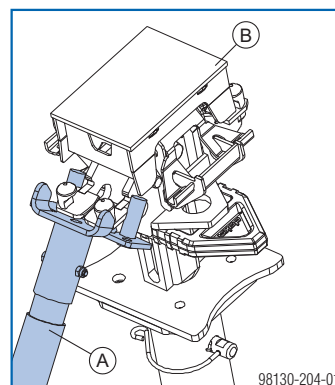
- Person 2: Hook the assembling tool into the middle of the outside cross profile of the panel, raise the panel and secure the assembling tool so that it cannot tip over.

## Installation situation, floor prop with head

Engagement of the Dokadek heads with suspension tool.



### Close-up A



## Stripping out the formwork

- In reverse sequence.

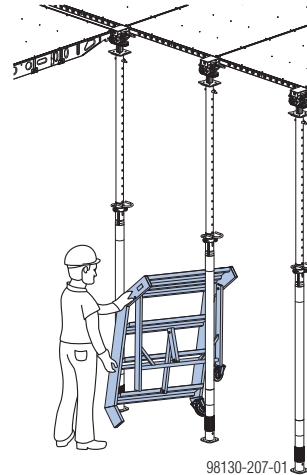
## Operating with assembling tool from Platform stairway 0.97m



- wheel-around, fold-down platform stairway made of light alloy
- working heights of up to 3.00 m (max. standing height 0.97 m)
- Stair width: 1.20 m



- Position the platform stairways far enough apart to enable the person with the assembling tool to raise the panel without obstruction.
- The platform stairway can be folded together for wheeling between the floor props.

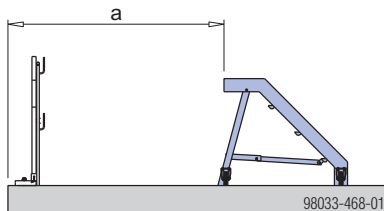


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### NOTICE

- 2 platform stairways are needed for hanging the panels into place.
- Minimum distance **a** from drop-off edge: 2.00 m



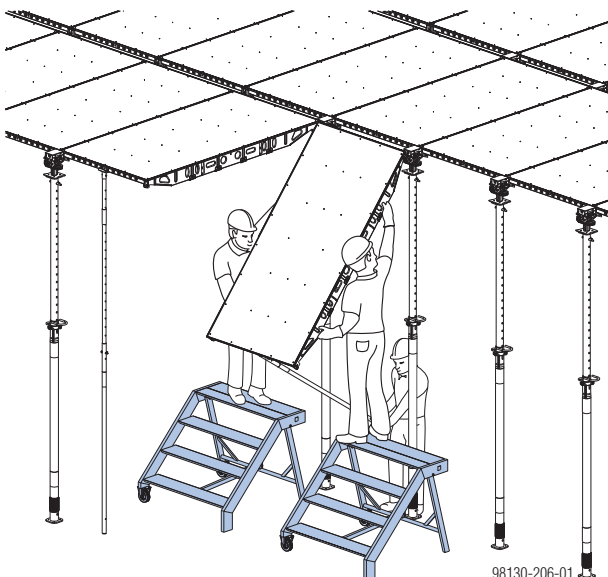
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Max. load-bearing capacity: 150 kg



Follow all country-specific regulations!

## Practical example

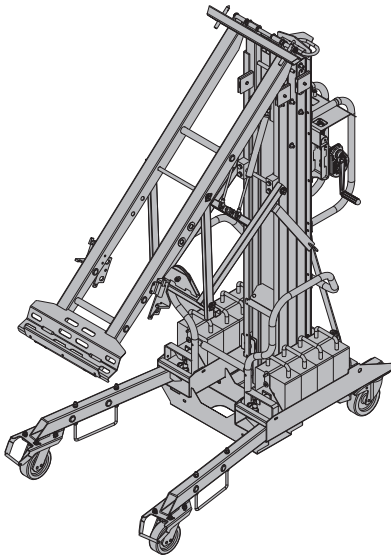


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# Operating with DekLift 4.50m and assembling tool from ground level

The DekLift may only be used for easier handling of single Dokadek panels during formwork set-up and removal, especially on larger room heights.

The integral prop-locking device makes it possible to tilt up the panels with props attached to them.



## NOTICE

- The maximum permissible gradient for moving is 3%.
- There must be a flat, firm (e.g. concrete) base that is capable of supporting the load.
- Max. moving speed: 4 km/h (walking pace)
- Max. wind speed = 30 km/h
- A base gradient up to 3 % is permissible when the DekLift is used for installation of Dokadek panels 1.22x2.44m.
- No base gradient is permissible when the DekLift is used for installation of Dokadek panels 0.81x2.44m.



Follow the directions in the 'DekLift 4.50m' Operating Instructions!

## Closing the formwork

### Preparations



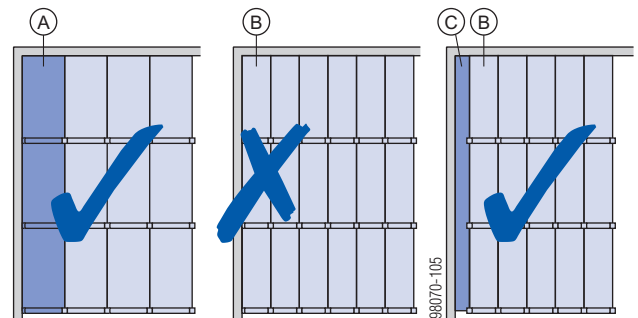
For more information, see the section headed 'Operating with assembling tool' in the 'Panel floor formwork Dokadek 30 with drop head' User Information booklet.

### Mounting the 1st row of panels

#### Note:

When working with the DekLift, the only panels that can be placed lengthways alongside a wall are 1.22x2.44m ones.

If 0.81x2.44m panels need to be used (e.g. for 45 cm thick slabs), an approx. 40 cm wide infill zone must be created alongside the wall first.



A Dokadek panel 1.22x2.44m

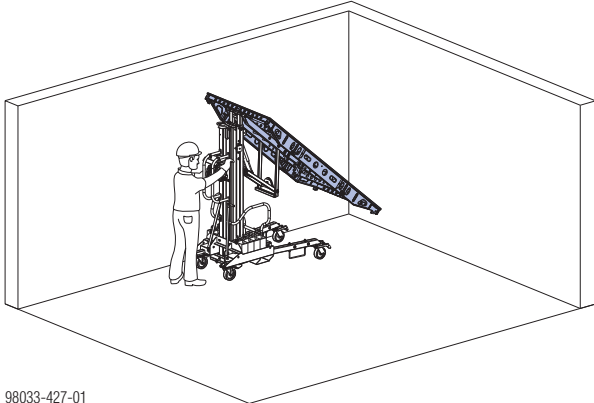
B Dokadek panel 0.81x2.44m

C Infill zone

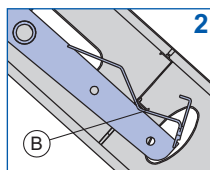
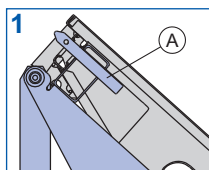
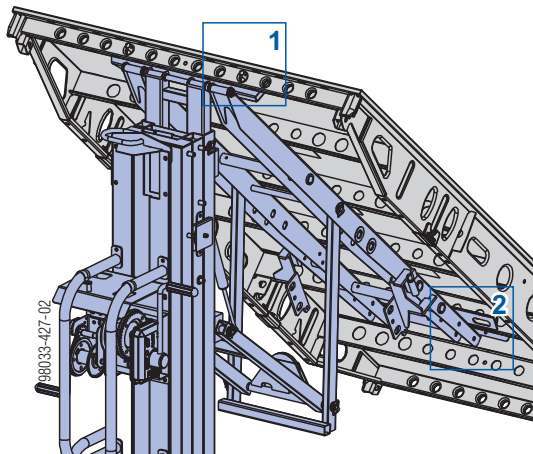
**Without prop-locking device****NOTICE**

From room heights of 3.80 m upward, the assembling tool extension 2.00m is also needed.

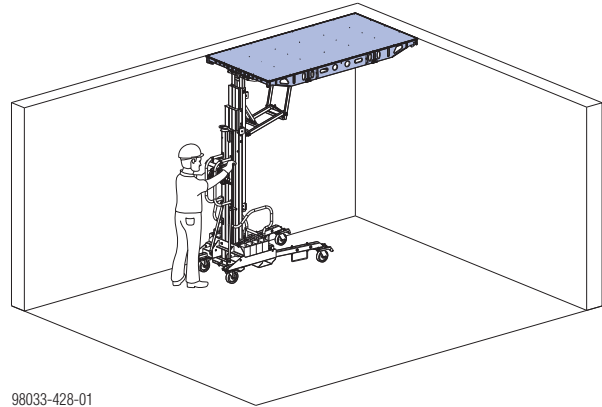
- Place the panel down centrally on the DekLift and wheel it to the usage location.



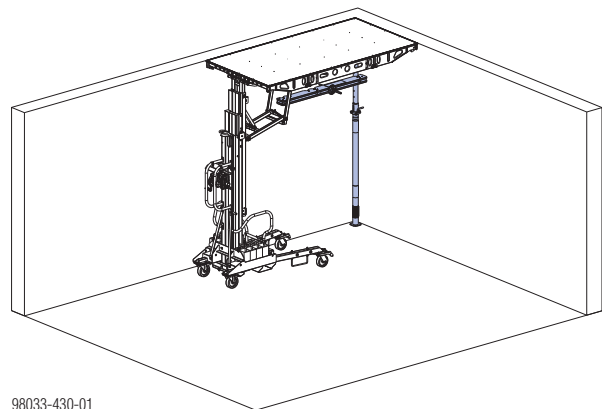
Check to make sure that the panel is properly engaged in the locating pins (**A**) and locating brackets (**B**) on the DekLift (wind lift-out protection).



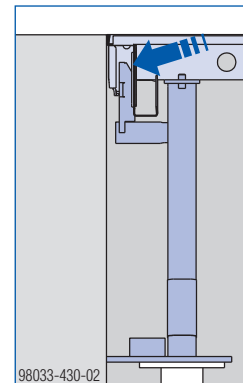
- Turn the crank-handle of the DekLift to raise the panel and bring it into a horizontal position.



- Place the first prop (plus Corner head) beneath the panel and secure it with a wall clamp.

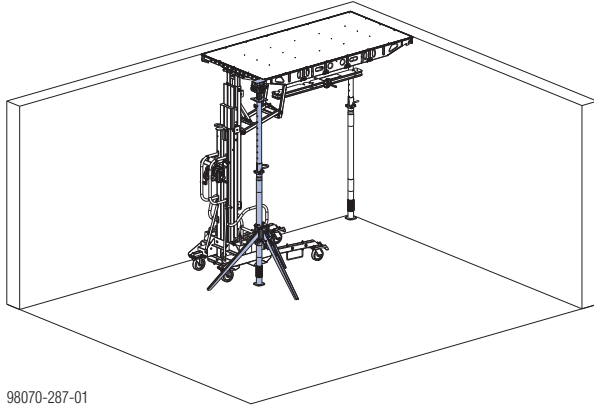


Make sure that the panel is correctly fitted onto the pin of the head.





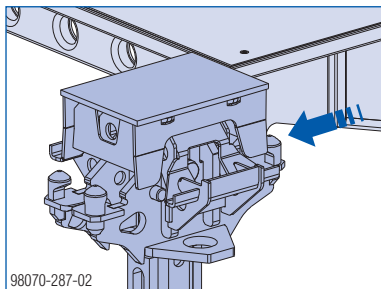
- Place the second floor prop (plus XF drop head) beneath the panel and fix it with a Removable folding tripod.



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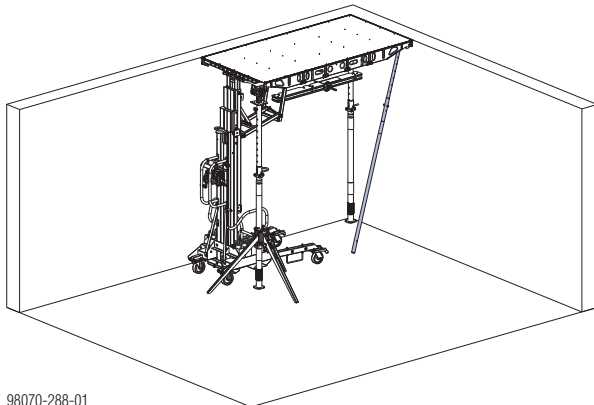


Make sure that the panel is correctly fitted onto the pin of the head.



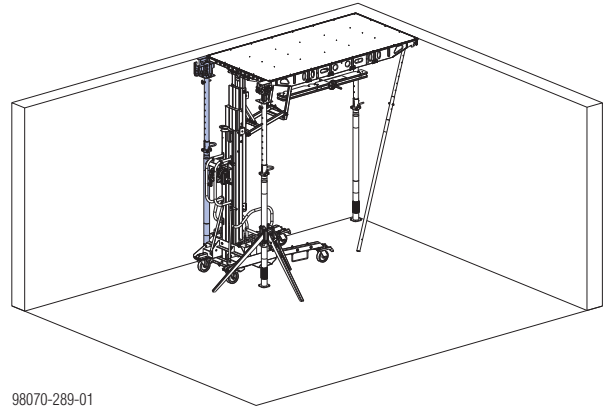
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- Place an assembling tool beneath the panel. (Max. inclination of the assembling tool with respect to the perpendicular: 5°)



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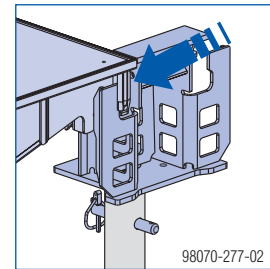
- Place the third floor prop (plus XF wall head) beneath the panel.



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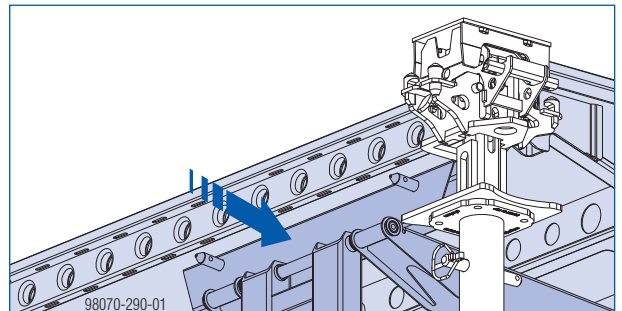


Make sure that the panel is correctly fitted onto the pin of the head.



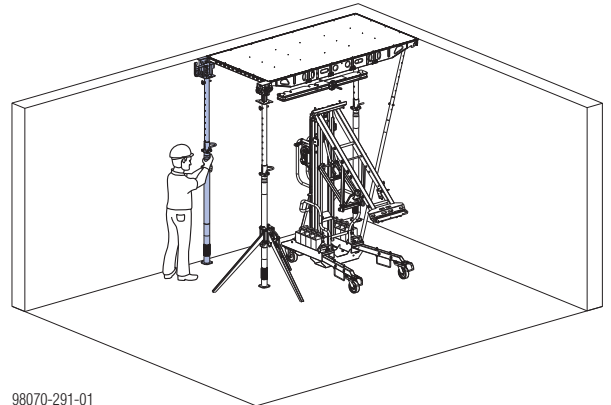
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- Slightly tilt down the DekLift and wheel it forward until the locating pins are clear.



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- Turn the crank-handle of the DekLift to lower it, then wheel it away. Meanwhile, the 2nd person secures the floor prop (plus XF wall head).



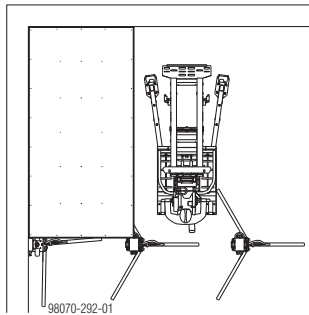
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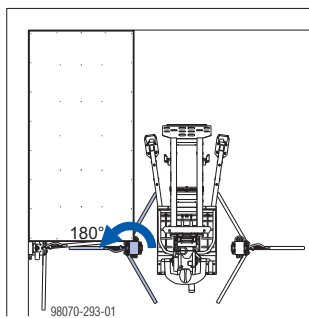
The other floor props in the 2nd row of props can now be put up.

To allow the DekLift to be repositioned freely, any Removable folding tripods which would be in the way must be turned 180°.

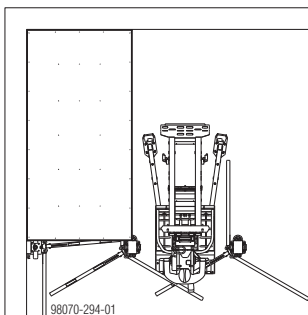
### Before



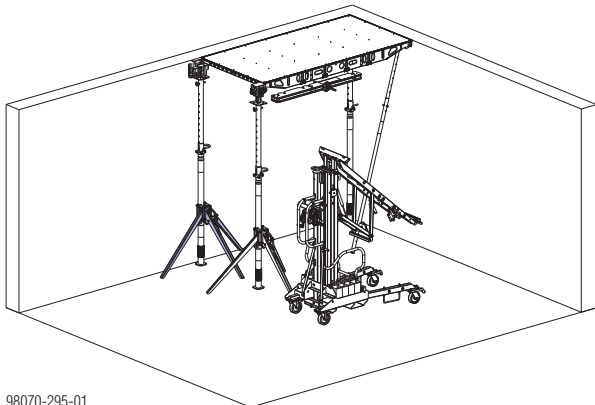
### After



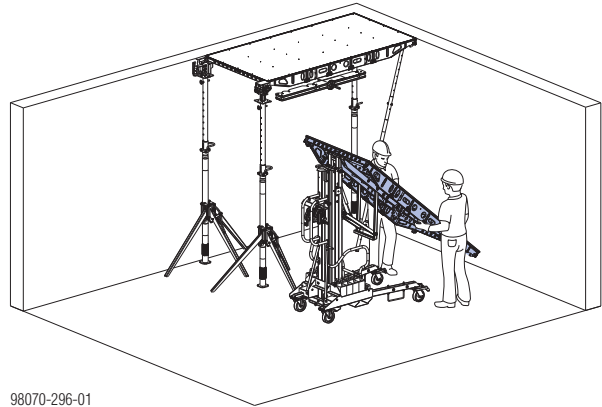
For 'Panel 1.22x2.44m and Removable folding tripod 1.20m' combinations, it is enough to set up the Removable folding tripods 1.20m as shown here.



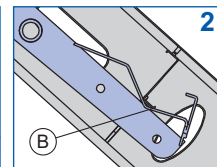
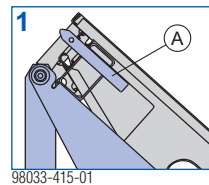
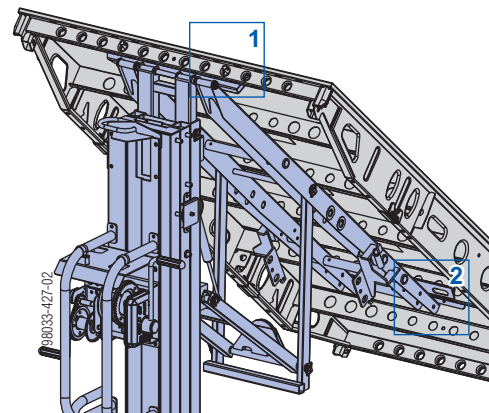
- Secure the prop (plus XF wall head) with a Removable folding tripod.



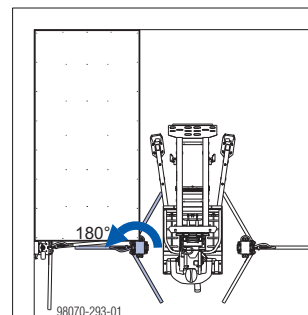
- Place the second panel down centrally on the DekLift.



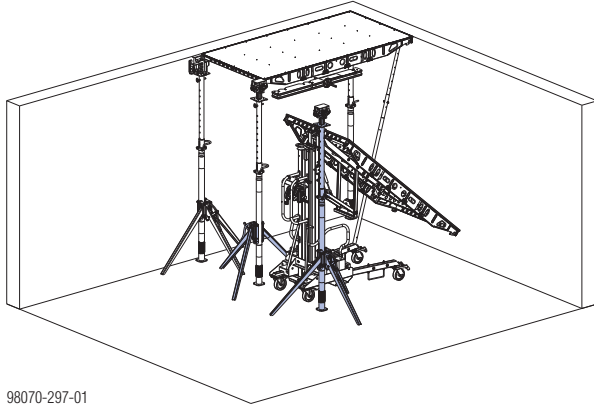
Check to make sure that the panel is properly engaged in the locating pins (A) and locating brackets (B) on the DekLift (wind lift-out protection).



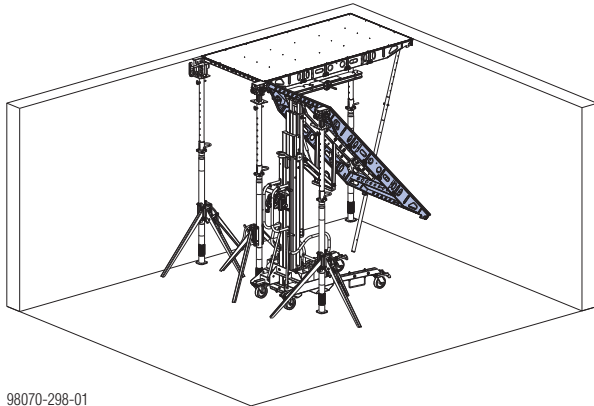
- Turn the Removable folding tripod of the floor prop (plus XF drop head) by 180° so that the DekLift can be moved around without hindrance.



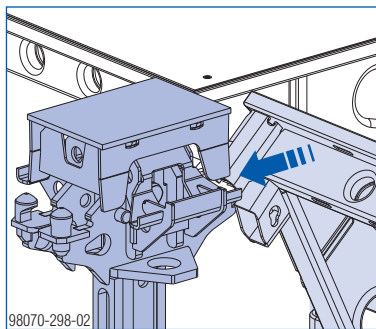
- Put up the next floor prop (plus XF drop head) and fix it with a Removable folding tripod.



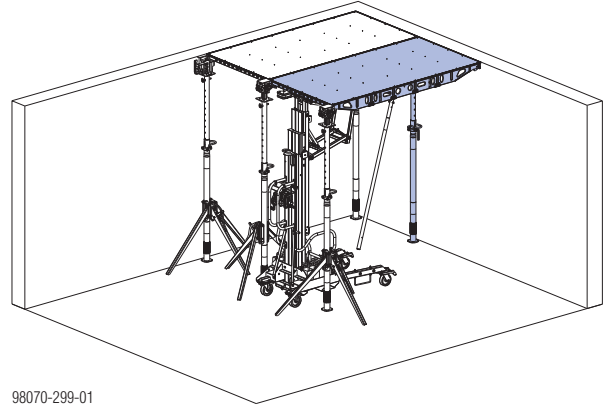
- Turn the crank-handle of the DekLift to raise the panel and hook it into the heads.



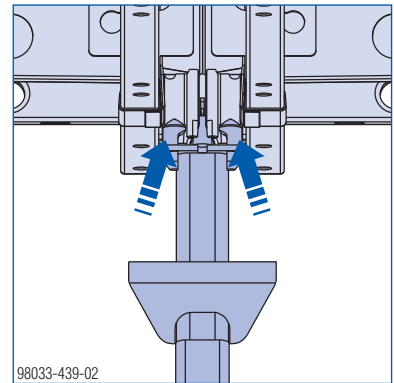
Check that the panel is correctly engaged in both heads.



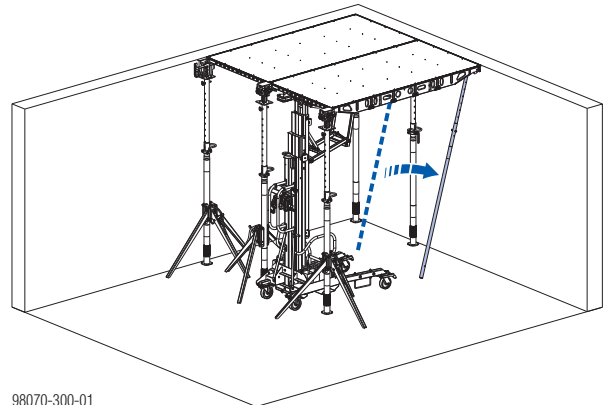
- Tilt the panel up and place the prop (plus Wall head) beneath both panels.



Make sure that the panel is correctly fitted onto the pin of the head.



- Support the panel with the assembling tool of the previous panel. (Max. inclination of the assembling tool with respect to the perpendicular: 5°)



- Set up further panels in the same way, until only the planned infill zone is left unformed. Ensure stability during the set-up operations (see the section headed 'Ground rules' in the 'Panel floor formwork Dokadek 30 with drop head' User Information booklet)!

## With prop-locking device

The prop-locking device makes it possible to fix a 'floor prop plus Wall head' onto the panel. In this way, the panel can be tilted-up together with the floor prop plus Wall head.

The prop-locking device cannot be used in the following situations:

- Floor props with Corner head
- Panels 0.81x2.44m

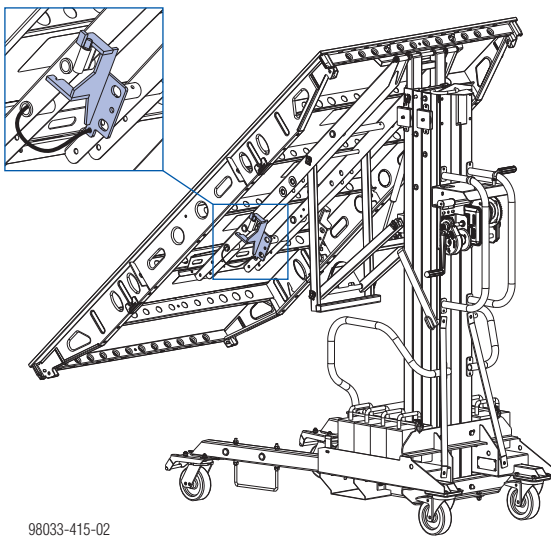


### CAUTION

Risk of damage to panel!

- Do not tilt panels forward.
- Always roughly adjust the length of the props to the room height.

- Take the prop-locking device out of the stand-by position.

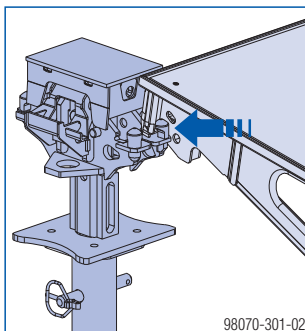


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- Turn the crank-handle of the DekLift to raise the panel and engage it in the heads.



Make sure that the panel is correctly fitted onto the pins of both heads.

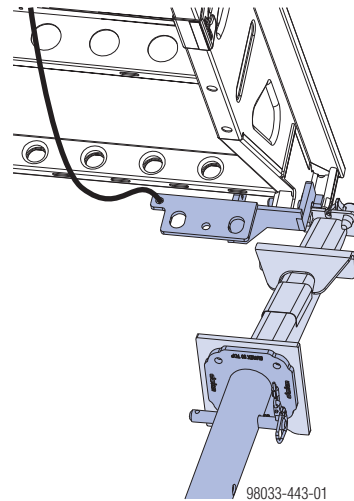


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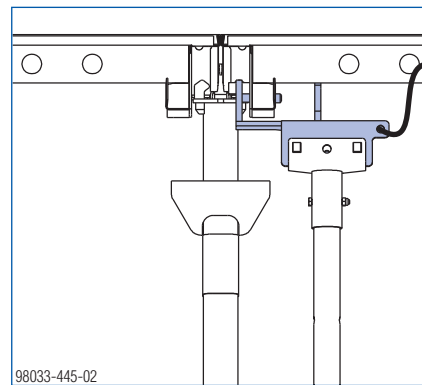
- For room heights > 3.50 m, we recommend mounting the floor prop before the panel is cranked up to the desired height.

- Hook the pre-adjusted floor prop (incl. Wall head) into the panel and fix it with the prop-locking device.



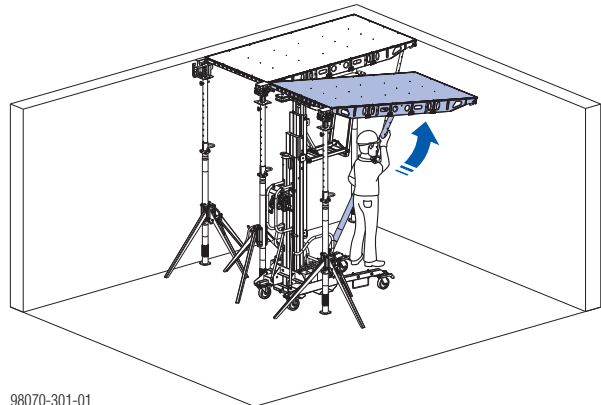
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## Close-up



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- Tilt up the panel plus prop with the DekLift. One person stays by the floor prop to guide it.

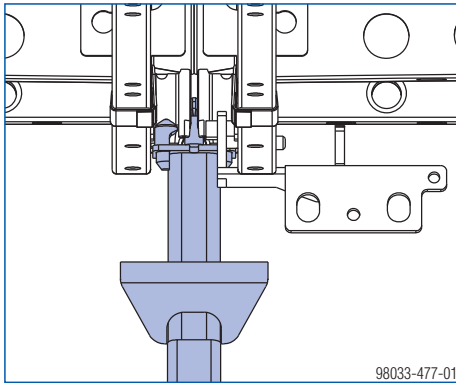


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- Place a floor prop (plus Wall head) beneath both panels.

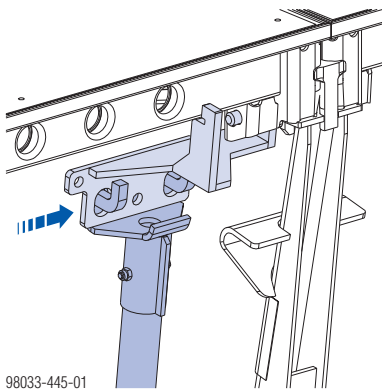


Make sure that the panels are correctly fitted onto the pins of the head.



- To make it easier to fit the prop under both panels after the panel has been tilted up, make a slight turning motion with the prop.

- After tilting up the panel, use the Dokadek assembling tool to remove the prop-locking device, and put it back in its stand-by position.

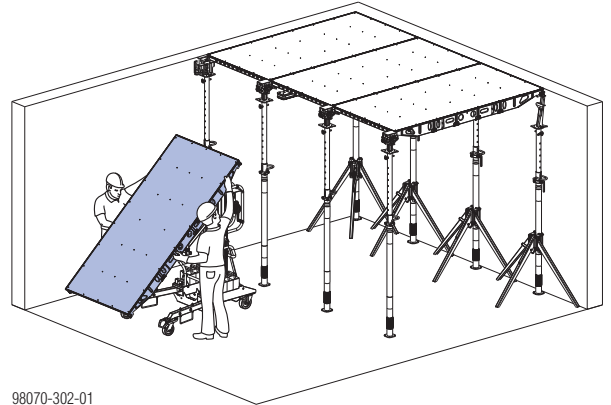


- Place an assembling tool beneath the panel. (max. inclination of the assembling tool with respect to the perpendicular: 5°)
- Put up the next panel, using the DekLift.

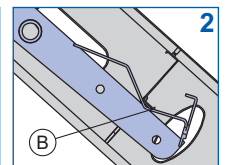
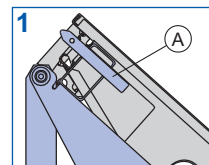
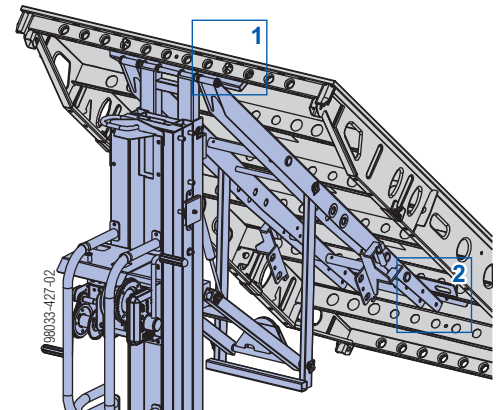
## Putting up further rows of panels

### Without prop-locking device

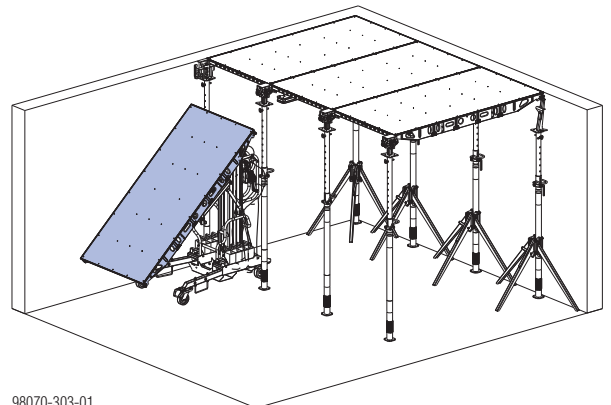
- Place the panel down centrally on the DekLift.



Check to make sure that the panel is properly engaged in the locating pins (**A**) and locating brackets (**B**) on the DekLift (wind lift-out protection).



- Wheel DekLift to usage location.



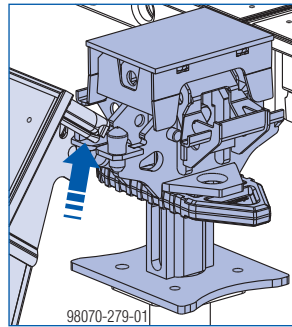


- Turn the crank-handle of the DekLift to raise the panel and hook it into the heads.

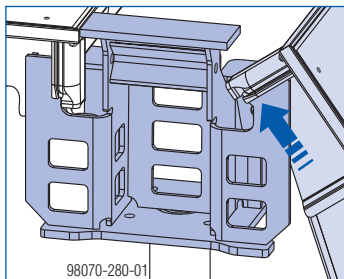


Make sure that the panel is correctly fitted onto the pins of both heads.

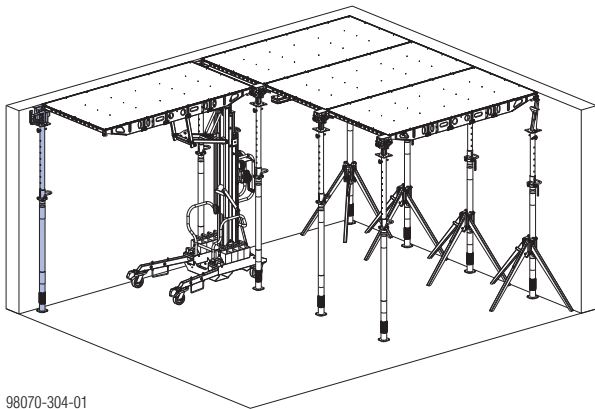
#### XF drop head



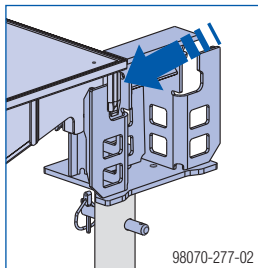
#### XF wall head



- Tilt up the panel with the DekLift and place a floor prop (plus XF wall head) beneath it.

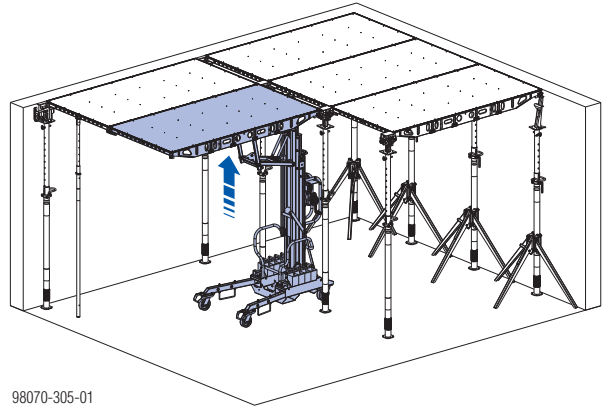


Make sure that the panel is correctly fitted onto the pin of the head.



- Place an assembling tool beneath the panel. (Max. inclination of the assembling tool with respect to the perpendicular: 5°)

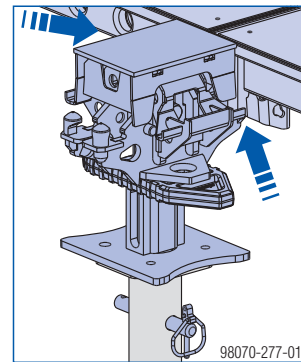
- Put up the next panel, using the DekLift.



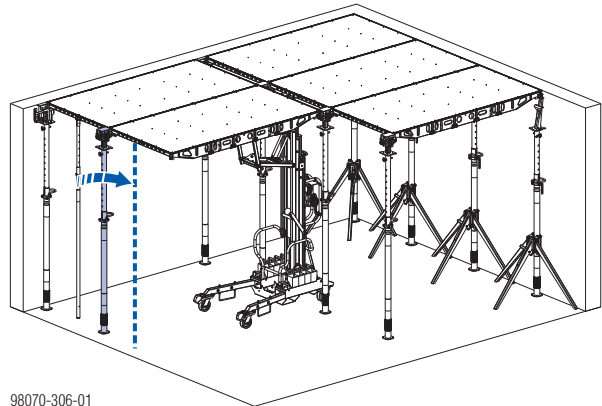
- Place a floor prop (plus XF drop head) beneath both panels.



Make sure that the panels are correctly fitted onto the pins of the head.



- Remove the assembling tool and use it to support the next panel. (Max. inclination of the assembling tool with respect to the perpendicular: 5°)



- Set up further panels in the same way, until only the planned infill zone is left unformed. Ensure stability during the set-up operations (see the section headed 'Ground rules' in the 'Panel floor formwork Dokadek 30 with drop head' User Information booklet)!

## With prop-locking device

The prop-locking device makes it possible to fix a floor prop plus XF drop head onto the panel. In this way, the panel can be tilted-up together with the floor prop plus XF support head.

The prop-locking device cannot be used in the following situations:

- Floor props plus Wall head on the broadside of a panel beside a wall.
- 0.81x2.44m panels supported by floor props and Removable folding tripods.

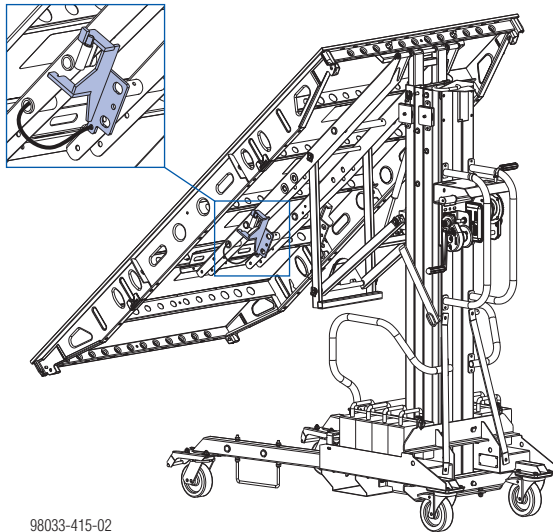


### CAUTION

Risk of damage to panel!

- Do not tilt panels forward.
- Always roughly adjust the length of the props to the room height.

- Take the prop-locking device out of the stand-by position.

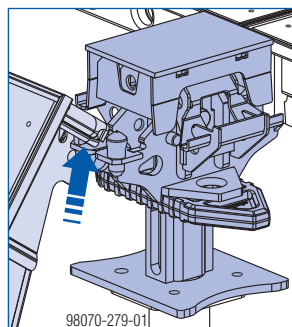


98033-415-02

- Turn the crank-handle of the DekLift to raise the panel and hook it into the heads.



Make sure that the panel is correctly fitted onto the pins of both heads.

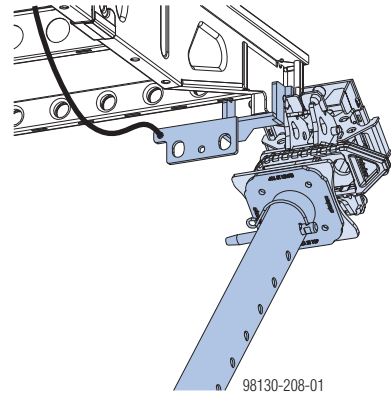


98070-279-01



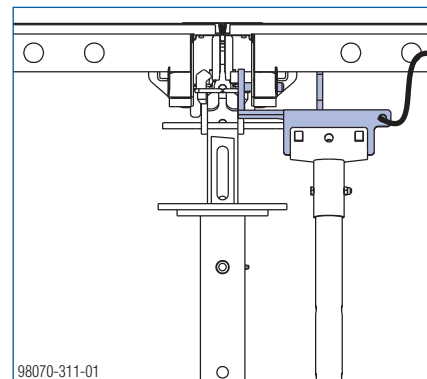
- For room heights > 3.50 m, we recommend mounting the floor prop before the panel is cranked up to the desired height.

- Hook the pre-adjusted floor prop (plus XF drop head) into the panel and fix it with the prop-locking device.



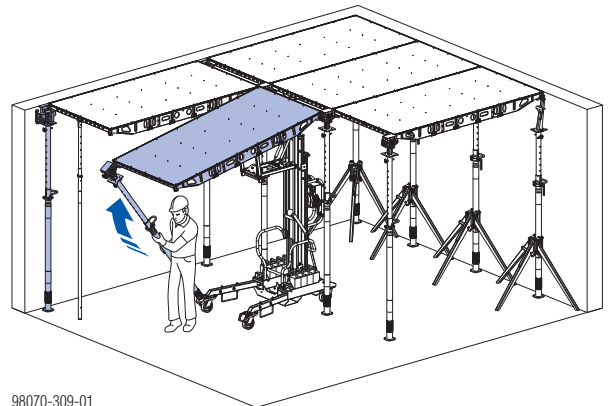
98130-208-01

## Close-up



98070-311-01

- Tilt up the panel plus prop with the DekLift. One person stays by the floor prop to guide it.

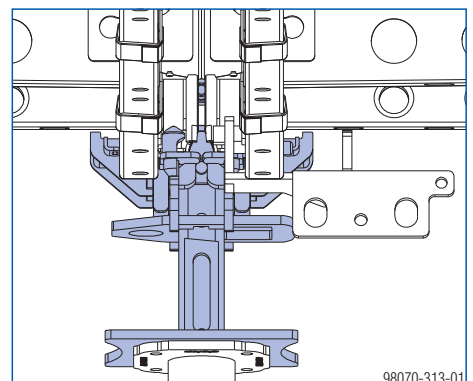


98070-309-01

- Place a floor prop (plus XF drop head) beneath both panels.



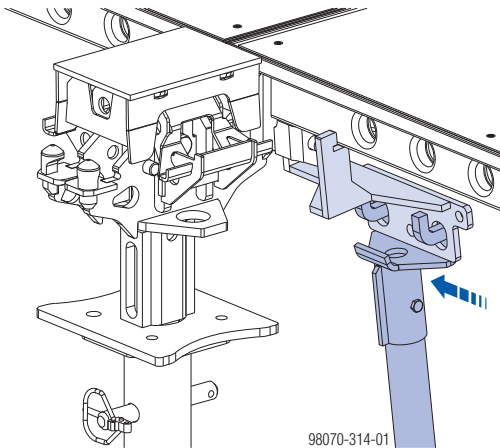
Make sure that the panels are correctly fitted onto the pins of the head.



98070-313-01



- ▶ To make it easier to fit the prop under both panels after the panel has been tilted up, make a slight turning motion with the prop.
- ▶ After tilting up the panel, use the assembling tool to remove the prop-locking device, and put it back in its stand-by position.



- ▶ Place an assembling tool beneath the panel. (Max. inclination of the assembling tool with respect to the perpendicular: 5°)
- ▶ Put up the next panel, using the DekLift.

## Levelling the formwork



For more information, see the 'Panel floor formwork Dokadek 30 with drop head' User Information booklet.

## Additional precautions for slab thicknesses of up to 50 cm



For more information, see the 'Panel floor formwork Dokadek 30 with drop head' User Information booklet.

## Mounting guardrail systems



For more information, see the 'Panel floor formwork Dokadek 30 with drop head' User Information booklet.

## Mounting closure panels



For more information, see the 'Panel floor formwork Dokadek 30 with drop head' User Information booklet.

## Mounting fillers



For more information, see the 'Panel floor formwork Dokadek 30 with drop head' User Information booklet.

## Pouring

### Permitted slab thickness [cm]<sup>1)</sup>

Panel size	Without additional precautions	With additional precautions <sup>2)</sup>	Flatness deviation as per DIN 18202, Table 3
1.22x2.44m	30	—	Line 6
1.22x2.44m	> 30 - 32	—	Line 5
1.22x2.44m	—	> 30 - 50	Line 6
0.81x2.44m	45	—	Line 6
0.81x2.44m	> 45 - 50	—	Line 5
0.81x2.44m	—	> 45 - 50	Line 6

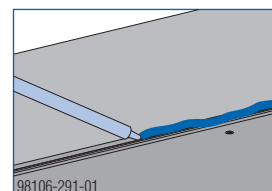
<sup>1)</sup> when using Doka floor prop Eurex 30 top

<sup>2)</sup> see the section headed 'Additional precautions for slab thicknesses of up to 50 cm' in the 'Panel floor formwork Dokadek 30 with drop head' User Information booklet.

To protect the surface of the form-facing, we recommend using a vibrator with a protective rubber cap.



PU foam (e.g. Hilti CF-FW 500 or Würth UNI PUR) can be used to seal any gaps between the formwork and the walls.





## Early stripping

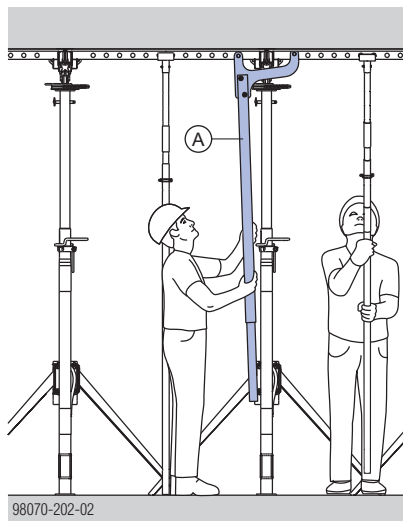


### NOTICE

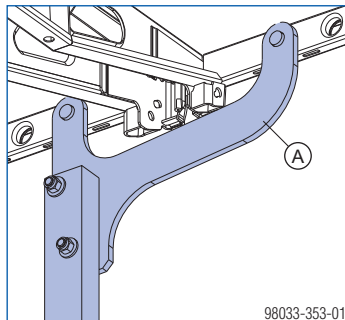
- Comply with the stipulated stripping times.
- Always strip out the formwork in reverse order.
- As well as the instructions given here, you must follow the instructions in the section headed 'Reshoring props, concrete technology and stripping out' in the 'Panel floor formwork Dokadek 30 with drop head' User Information booklet.



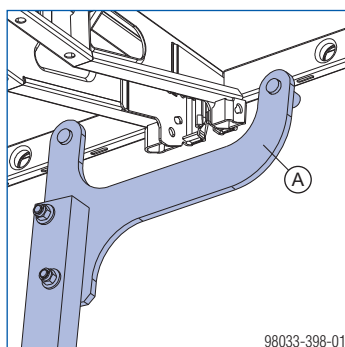
The Dokadek stripping tool **(A)** provides an easy, safe way of detaching panels from the concrete where necessary.



Used on Dokadek panels 1.22x2.44m



Used on Dokadek panels 0.81x2.44m

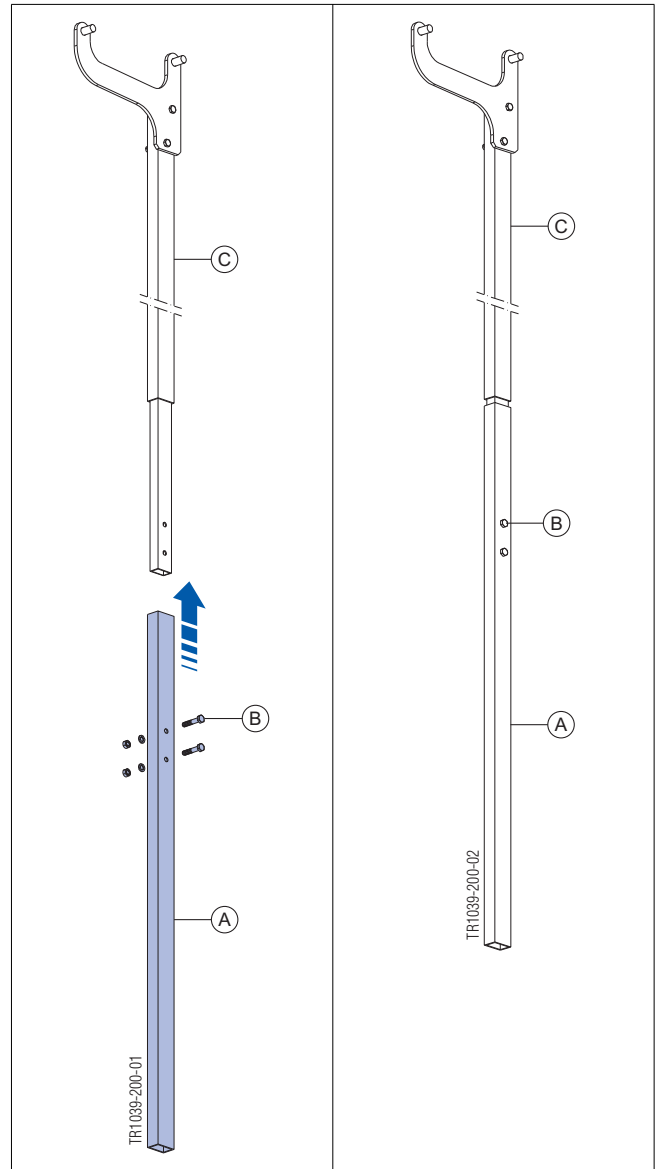


## Dokadek stripping tool extension 1.50m

For increasing the length of the Dokadek stripping tool. It enables Dokadek panels at heights up to 4.50 m to be removed from the safety of floor level.

### Assembly

- Slip the Dokadek stripping tool extension 1.50m on to the Dokadek stripping tool and secure with threaded fasteners.



**A** Dokadek stripping tool extension 1.50m

**B** Hexagon screw M12x60 DIN 931 8.8 + Spring washer A12 DIN 127 + Hexagon nut M12 DIN 934 8 (included in scope of supply)  
Width-across 19 mm

**C** Dokadek stripping tool

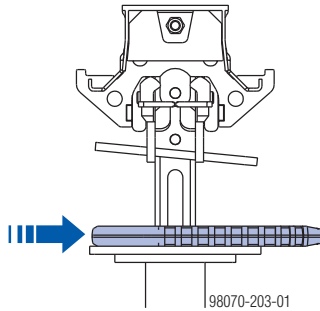
## Preparations



For more information, see the 'Panel floor formwork Dokadek 30 with drop head' User Information booklet.

## Dismantling the floor props and panels

- ▶ Lower all the panels by knocking the red lowering wedge of the XF drop head with a hammer (= 1st lowering stage).



The floor props with an XF drop head will still be restrained.

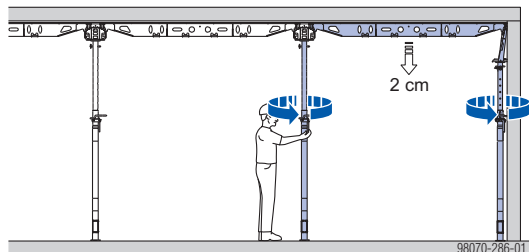


- ▶ Before lowering, clean the dirty baseplates of the drop heads!



### NOTICE

- ▶ The prop-locking device must not be used when the formwork is being stripped out.
- ▶ Lower the floor props with a corner head, wall head or an XF wall head approx. 2 cm (approx. 1 turn of the adjusting nut).



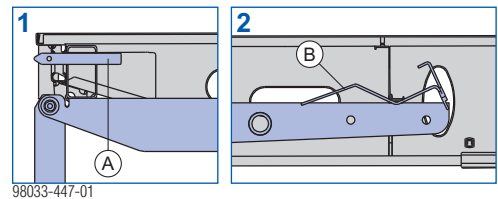
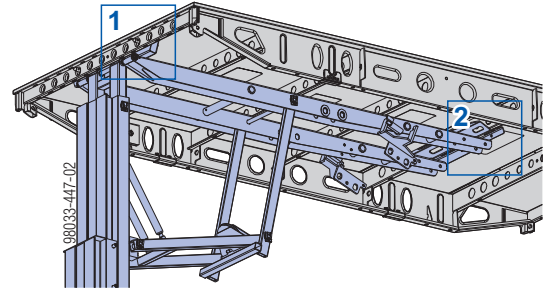
- ▶ Person 1: Wheel the DekLift under the panel to be removed, and crank it up to the height of the panel.

- ▶ Person 1: Tilt up the DekLift and position it under the middle of the panel, so that the wind lift-out protection is activated.

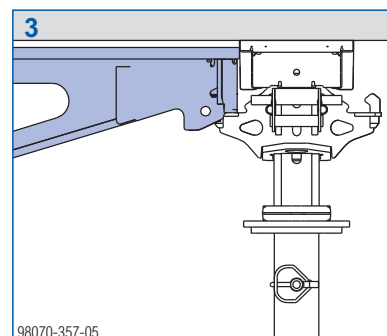
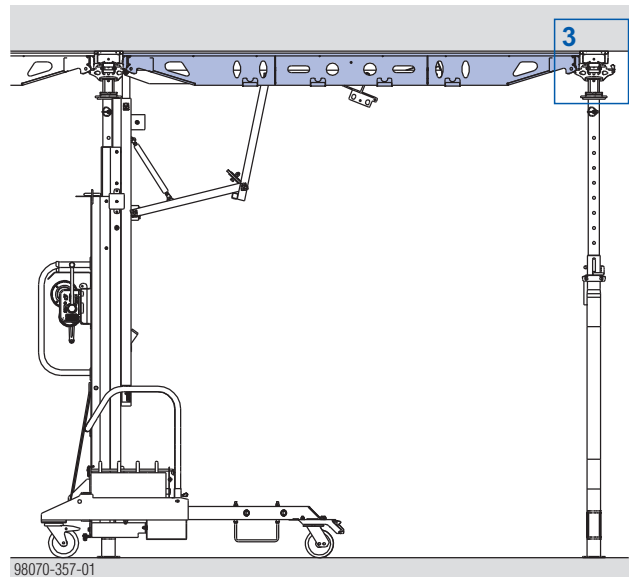
To make the following illustrations easier to understand, no adjacent panels are shown.



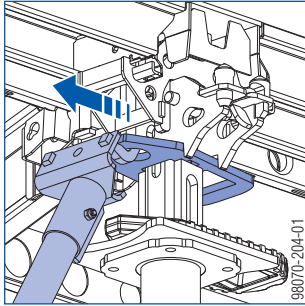
Check to make sure that the panel is properly engaged in the locating pins (**A**) and locating brackets (**B**) on the DekLift (wind lift-out protection).



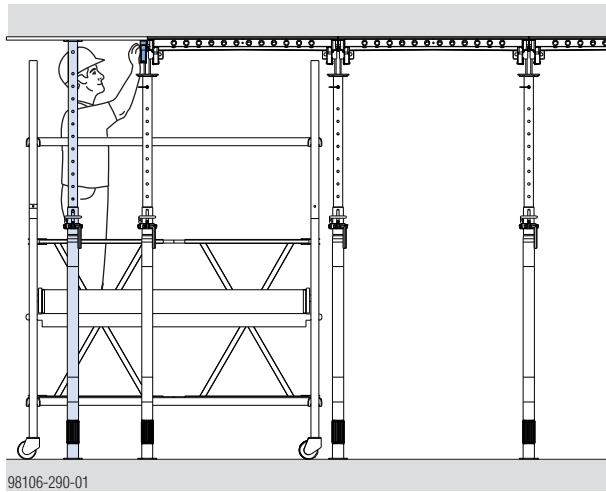
- ▶ Prop adjacent panel(s) with assembling tool(s). (Max. inclination of the assembling tool with respect to the perpendicular: 5°)



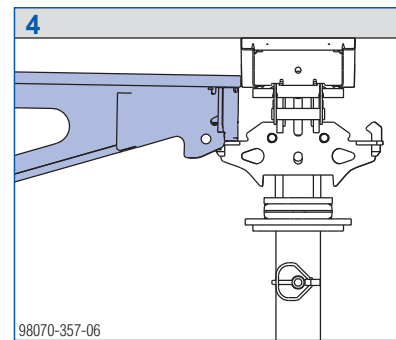
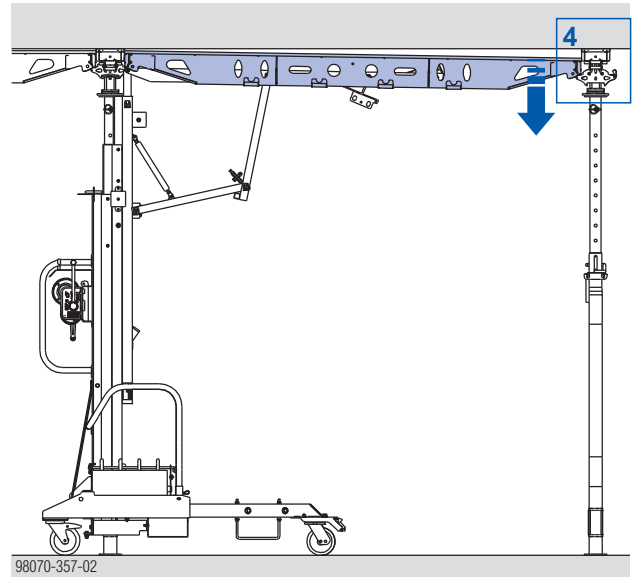
- ▶ The 2nd person uses another assembling tool to release the sliding plates on the side opposite of the DekLift (= 2nd lowering stage).



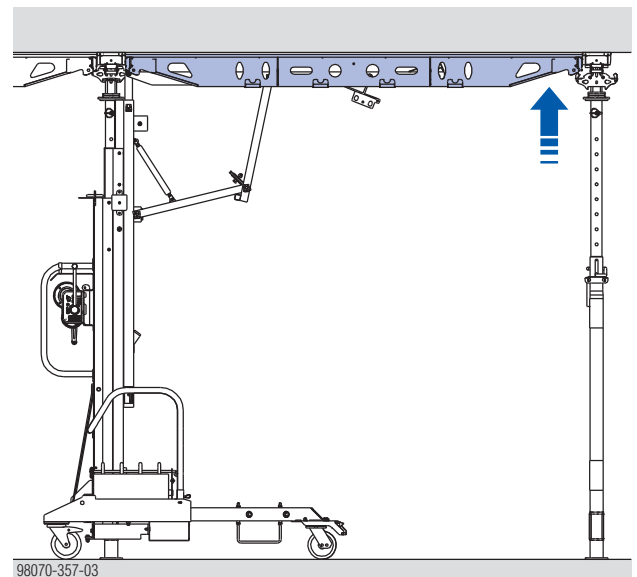
- ▶ Remove beams and sheets from the closure and infill zone.  
Before doing this, secure any loose formwork beams and sheets so that they cannot drop off accidentally.



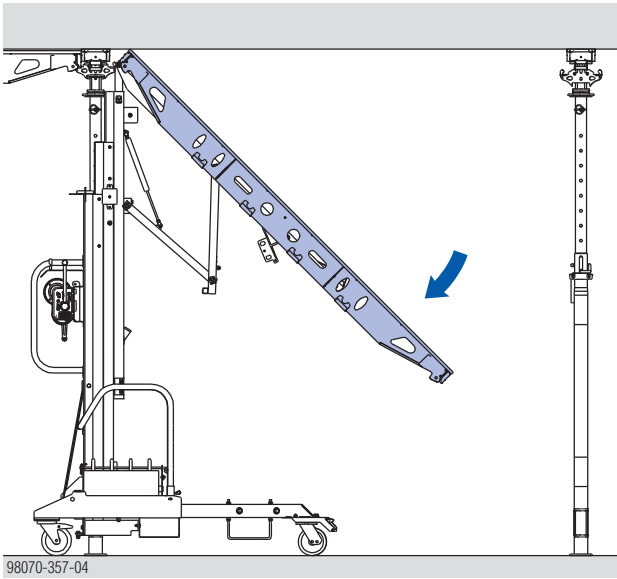
- ▶ Person 1: With the DekLift, lower the panel until the 2nd lowering stage of the heads is activated (Pos. 4).



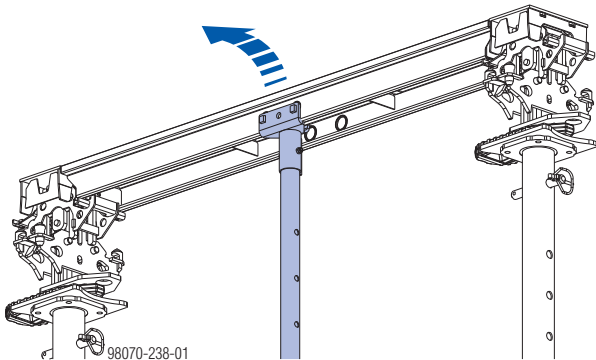
- ▶ Person 1: Turn the crank-handle of the DekLift to slightly raise the panel. This disengages the panel from the heads completely.



- Person 1: Tilt down the 1st panel with the DekLift and then turn the crank-handle to slightly raise the panel until it disengages from the heads.



- Person 1: Wheel the DekLift forward and crank down the panel.
- Persons 1 and 2: Take the panel off the DekLift and set it down on e.g. the DekDrive.
- Take down all the other panels in the same way.
- Take out the closure panels using an assembling tool.



- Check that the swivel plate on the early-striking head functions smoothly, ready for the next time of use (concrete spatter).

## Cleaning the formwork



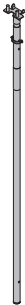



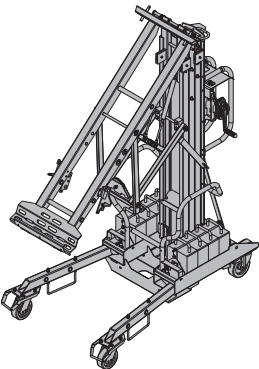
For more information, see the 'Panel floor formwork Dokadek 30 with drop head' User Information booklet.

## Reshoring

- Before pouring the next floor-slab (i.e. above the one that has just been stripped), put up reshoring props.



For more information, see the 'Panel floor formwork Dokadek 30 with drop head' User Information booklet.

	[kg]	Article n°		[kg]	Article n°
<b>Dokadek suspension tool</b> Dokadek-Einhängestange <div>  <div> Aluminium  Head part yellow  Length: 215 - 386 cm </div> </div>	3.1	586562000			
<b>Dokadek assembling tool extension 2.00m</b> Dokadek-Montagestangenverlängerung 2,00m <div>  <div> Aluminium </div> </div>	1.5	586538000			
<b>Dokadek stripping tool extension 1.50m</b> Dokadek-Ausschalwerkzeugverlängerung 1,50m <div>  <div> Powder-coated yellow </div> </div>	3.1	586559000			
<b>Platform stairway 0.97m</b> Podesttreppe 0,97m <div>  <div> Aluminium  Width: 121 cm  Pay attention to the national, technical safety regulations! </div> </div>	23.5	586555000			
<b>DekLift 4.50m</b> DekLift 4,50m <div>  <div> Galvanised  Follow the directions in the "Operating Instructions"! </div> </div>	368.0	586553000	CE		





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